

Work Order ID 109054 -1

November-08-13 7:04:00 AM

109054

Page 1

Item ID: D407-836-017

Revision ID:

Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13 Start Qty: 2.00 *2*

Required Date: 11/08/13 Req'd Qty: 2.00 *2*

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

GA202-2

A

100

0.00

100

DC

Document Control

Memo *M.D.*

Photocopy bluefile and create labels as per PPP D407-836-017 CH001

DAS
6
9-89

MLJ 13-11-08
13/11/12 (1) (2)

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

2x DAS 28 13-11-8
9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
6
9-89

13/11/12 0

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Item ID: D407-836-017

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 11/08/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D407-836-017

Location:

PPP Rev:

ship

DAS
6
9-89

13/11/12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLS 13-11-12

MC
13-11-12

Picklist Print

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Work Order ID: 109054

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13

Required Date: 11/08/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 13.07.18 AS PER ECN13-561 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4853-1 Top Bracket (Replaces P/N G13013-1)		Manufactured	No				Each	2.0000	1	2		DAS 28 9-89	13-11-8
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		2							
				104890		2							
D4854-1 Lower Bracket (Replaces P/N G13013-2)		Manufactured	No				Each	2.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		2							
				104900		2							
D4855-1 Antenna Bracket (Replaces P/N G13013-3)		Manufactured	No				Each	1.0000	1	2		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST129		1							
				104892		1							
D2732-030 Rubber Cushion (Replaces P/N G13013-4)		Manufactured	No				Each	222.0000	2	4		DAS 28 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		92							
				101857		18							
				83560		24							
				94725		45							
				98629		5							
				ST409		130							
				102705		2							
				104906		34							
				105477		94							

DAS
6
9-89

DAS
6
7-89

DAS
6
7-89

DAS
6
9-89

B109055(14)
1X
2

4X

Picklist Print

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Work Order ID: 109054

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13

Required Date: 11/08/13

Start Qty: 2.00

Required Qty: 2.00

AN4-16A
Bolt Purchased No

Each 179.0000

4

DAS 28 9-89 13-11-8

Location

Loc Qty

Loc Code

FG	5	
121541	5	
ST357	8	
124215	8	
ST514	166	
125427	119	
M126073	47	

4x

AN4-11A
BOLT Purchased No

Each 709.0000

4

DAS 28 9-89

Location

Loc Qty

Loc Code

FG	20	
120731	20	
ST356	139	
M126073	43	
M126105	96	
ST514	500	
M127290	250	
M127376	250	
ST517	50	
124221	50	

4x

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Shop Packet Print

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Picklist Print

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Work Order ID: 109054

Parent Item: D407-836-017

Parent Item Name: Crosstube Antenna Mount, 407 Aft (P162-407A)

Start Date: 11/08/13

Required Date: 11/08/13

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0432J

WASHER

Purchased No

Each 446.0000

16

DAS
28
9-89

13-11-8

Location

Loc Qty

Loc Code

GA	1	
116583	1	
ST293	52	
124580	52	
ST294	3	
116583	3	
ST510a	390	
125578	390	

125578

MS21042L4

Locknut

Purchased No

Each 5,921.0000

8

DAS
28
9-89

Location

Loc Qty

Loc Code

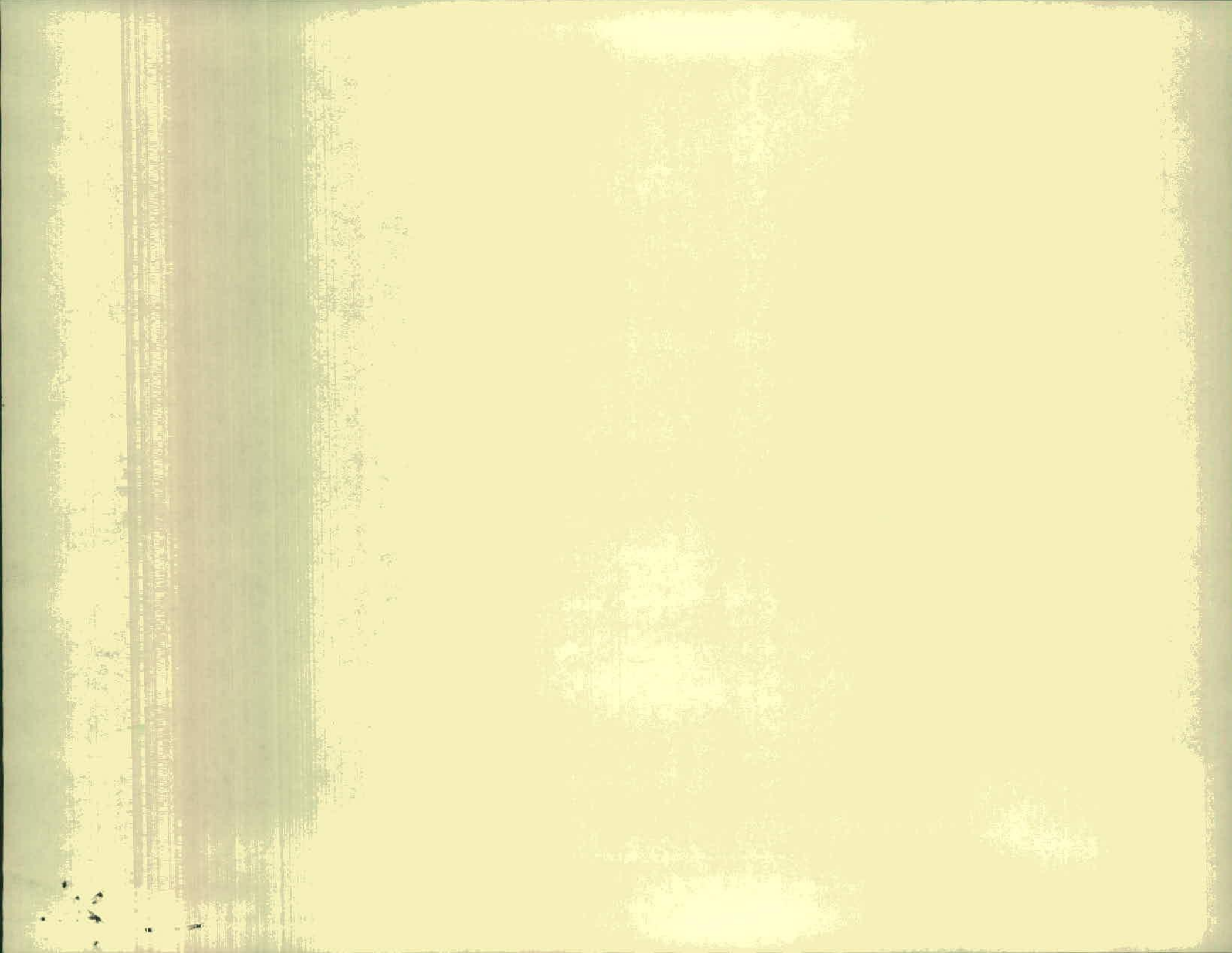
FP001	50	
122452	38	
8182	12	
ST314	9	
m125708	9	
st507	33	
m126073	33	
ST509	5430	
m123376	2000	
m126275	1454	
m127255	1976	
ST510a	241	
m126333	241	
ST518	158	
124231	158	

8x

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Shop Packet Print

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5. PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -111	Part Number	Description
X					D206-836-011	CROSSTUBE ANTENNA MOUNT KIT 206A/B AND 206L FWD (P162-206)
	X				D206-836-013	CROSSTUBE ANTENNA MOUNT KIT 206L AFT (P162-206L)
		X			D407-836-015	CROSSTUBE ANTENNA MOUNT KIT 407 FWD (P162-407F)
			X		D407-836-017	CROSSTUBE ANTENNA MOUNT KIT 407 AFT (P162-407A)
				X	D206-836-111	CROSSTUBE ANTENNA MOUNT KIT UNIVERSAL (P162-U)
			1	1	D4853-1	TOP BRACKET (REPLACES P/N G13013-1)
1				1	D4853-3	TOP BRACKET (REPLACES P/N G13013-5)
		1		1	D4853-5	TOP BRACKET (REPLACES P/N G13013-7)
	1			1	D4853-7	TOP BRACKET (REPLACES P/N G13013-9)
			1	1	D4854-1	LOWER BRACKET (REPLACES P/N G13013-2)
1				1	D4854-3	LOWER BRACKET (REPLACES P/N G13013-6)
		1		1	D4854-5	LOWER BRACKET (REPLACES P/N G13013-8)
	1			1	D4854-7	LOWER BRACKET (REPLACES P/N G13013-10)
1	1	1	1	1	D4855-1	ANTENNA BRACKET (REPLACES P/N G13013-3)
2	2	2	2	2	D2732-030	RUBBER CUSHION (REPLACES P/N G13013-4)
2	2	2	2	2	AN4-16A	BOLT
2	2	2	2	2	AN4-11A	BOLT
8	8	8	8	8	NAS1149D0432J	WASHER
4	4	4	4	4	MS21042L4	LOCKNUT

